

Fitting Mk2 Elise and Exige Side Scoops

PLEASE READ THESE INSTRUCTIONS FULLY BEFORE STARTING THE PROCESS.

Fit the 3 brackets loosely to the carbon scoop using the fixings supplied. Hold the scoop to the side panel so the 3 brackets line up (as in the pictures below). and tighten by hand so they are rigid. Please note, one U shaped bracket is shorter by 2mm than the other, the “shorter” one is usually the lower bracket on cars we have tested here.



Mark the vehicles side panel through the two “U” shaped brackets in the centre hole (middle of the 5 holes).

Drill 1x 4mm hole for each of the 2 “U” shaped brackets.

Clean a 3 sq cm area around this hole using a solvent based cleaner.

Using the adhesive supplied smear a 1sq centimetre onto the 5 hole end and using the pop rivets supplied pop rivet these to the body side panel. Smooth any excess adhesive over the holes to help adhesion.

Leave these to dry for at least 4 hrs.

Once these are dry, fit the carbon panel to the 2 secure “posts” using the M6 screws and washers provided.

Now the final post requires fixing to the plastic air intake vent (as in picture).

Firstly clean off any dirt /grease/polish from the plastic piece using the solvent wipe provided.

Smear around 1 cubic centimetre of adhesive on the bottom of the aluminium bracket.

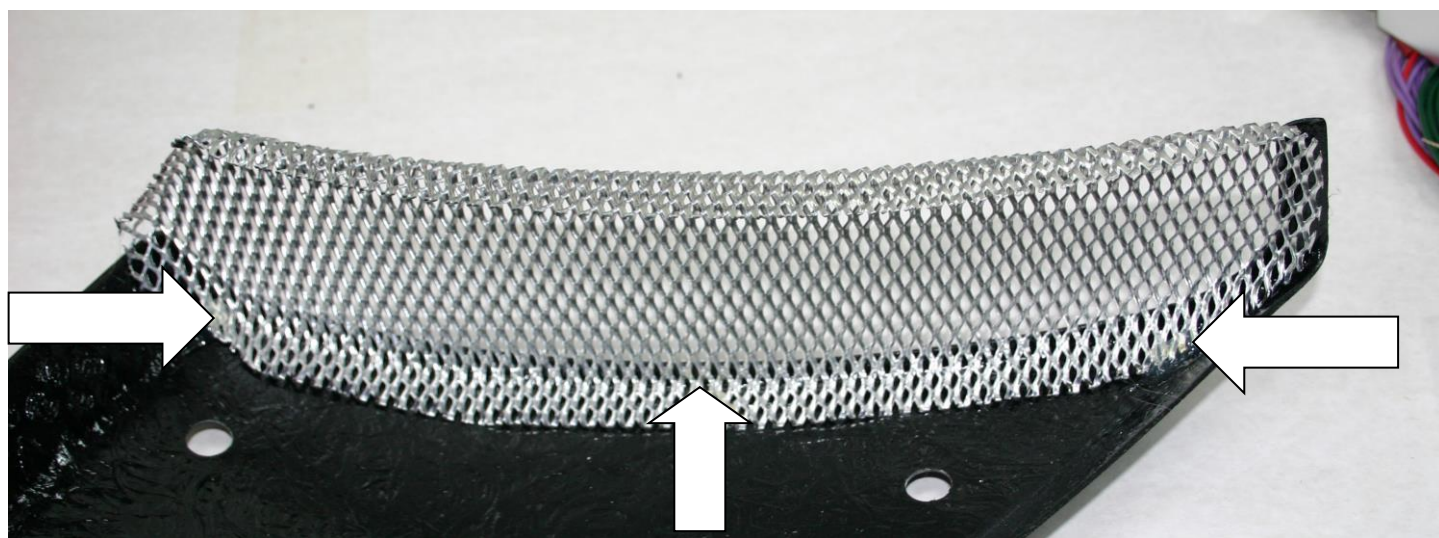
Put your hand through the carbon scoop aperture and locate this so it adheres to the plastic vent and fix it in place using the M6 screw and washer provided. Use plenty of adhesive over the top of the bracket to aid adhesion.

Leave to dry for at least 12 hours.

Finally, the mesh needs to be adhered to the panel.

Remove the panel completely from the car fit the mesh to the edge and bend any imperfections i.e. the mesh needs to be quite close to the carbon panel,↑↑ a few mm is fine as the black glue is very thick, spend some time doing this as the neater the better, it is VERY easy to bend into shape it just needs 5 minutes per side to get them fitting neatly.

I personally would recommend using a hot glue gun to hold the mesh into place, use just 3 dabs of hot glue one in the middle and two on the outer edges (see picture) it’s much easier this way.



Once satisfied clean the inner carbon panel a solvent based cleaner and glue the mesh to the scoop (see picture) use a long thick bead of adhesive and smear down being careful of the mesh sharp edges.

USE THE GLOVES PROVIDED AS THE ADHESIVE IS VERY STRONG.

Packing List

2 x Side scoops

6 x Fixing brackets

4 x Pop Rivets

1 x Tube of Adhesive

4 x Latex Gloves

6 x M6 Stainless steel screws

6 x Aluminium Cup Washers

2 x Mesh Grills